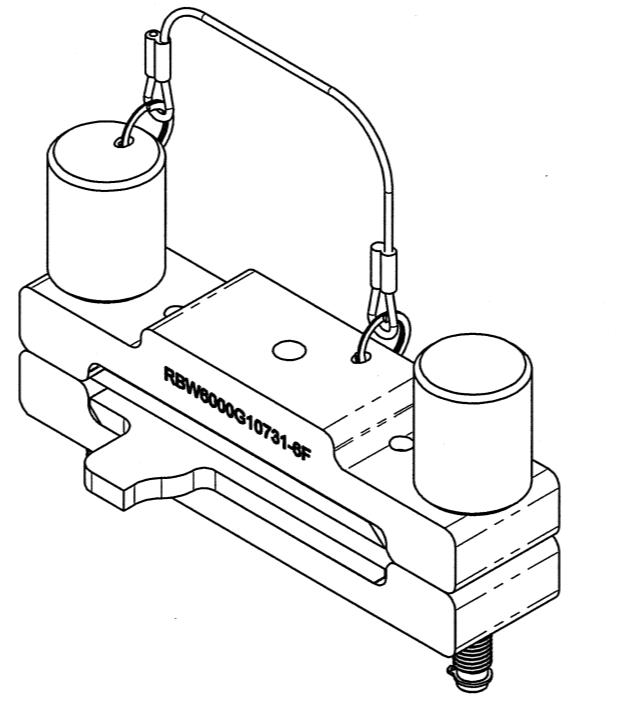
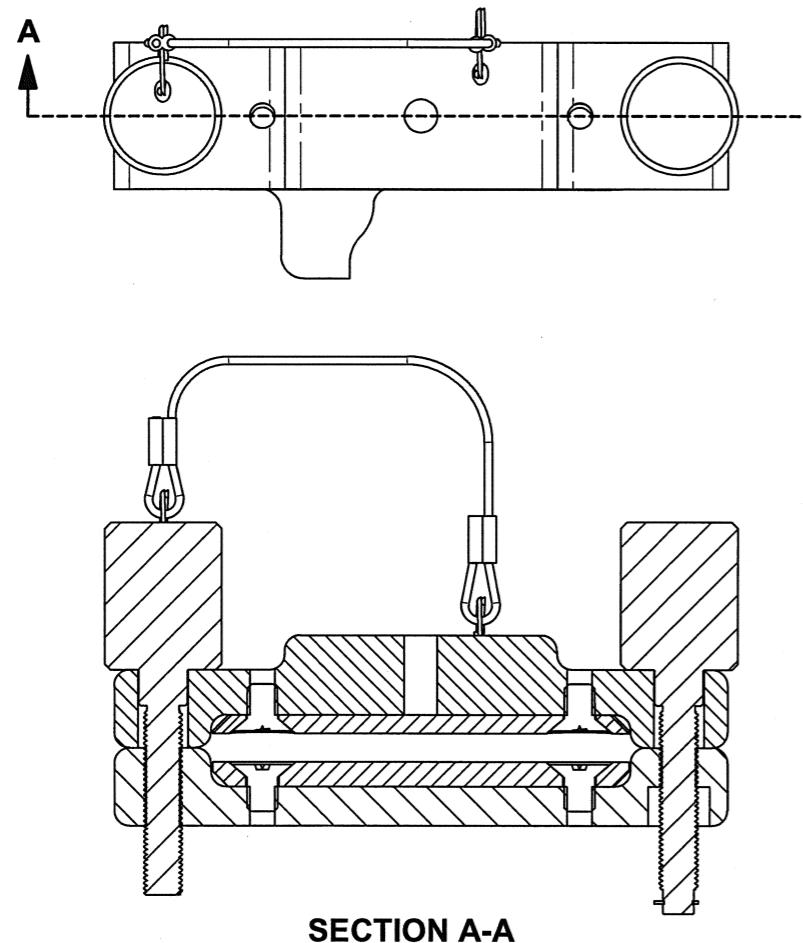
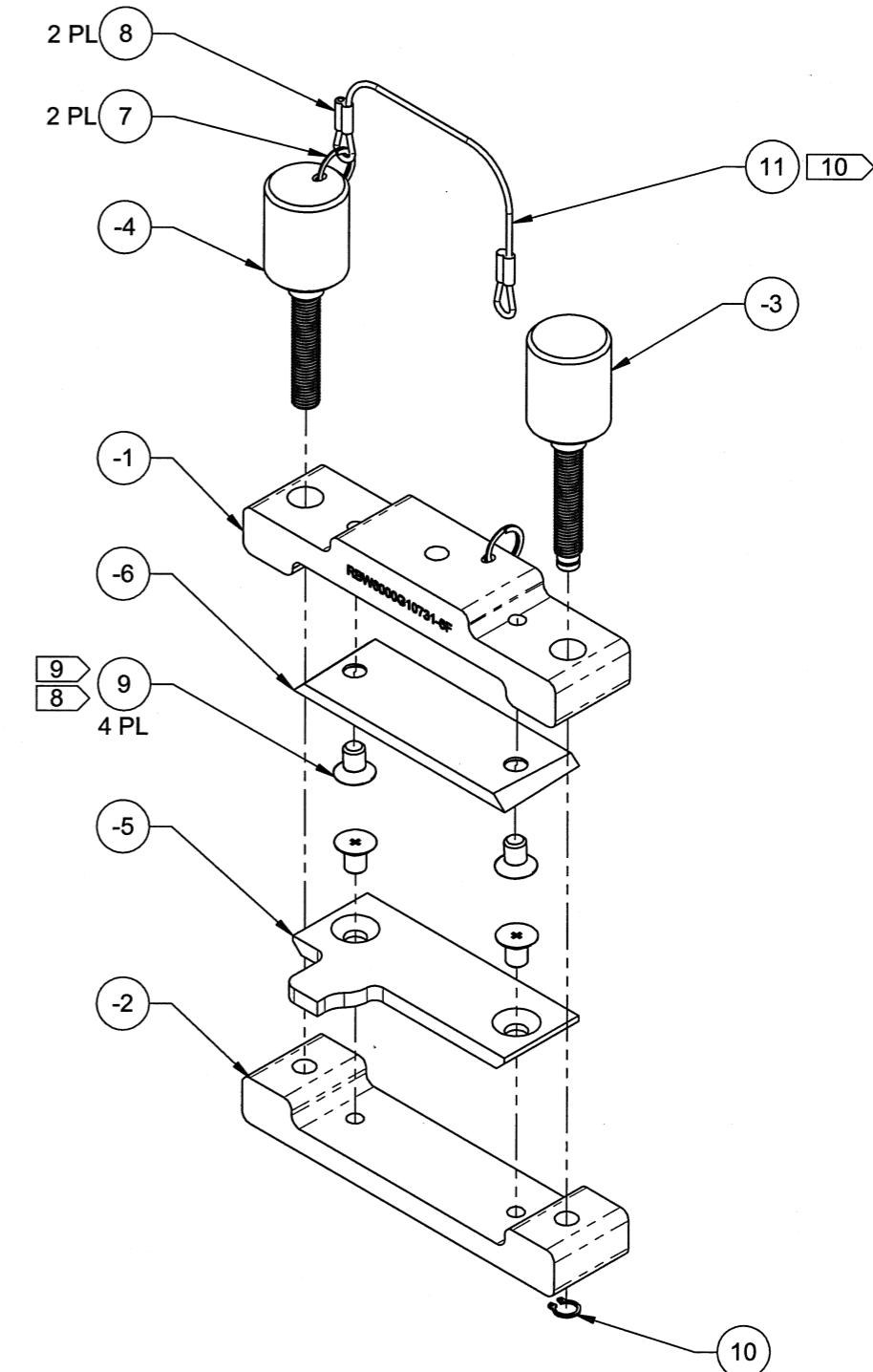


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6000G10731-6F-1	CLAMP TOP PLATE
-2	1	RBW6000G10731-6F-2	CLAMP BOTTOM PLATE
-3	1	RBW6000G10731-6F-3	SCREW 1
-4	1	RBW6000G10731-6F-4	SCREW 2
-5	1	RBW6000G10731-6F-5	BOTTOM PROTECTION
-6	1	RBW6000G10731-6F-6	TOP PROTECTION
7	2	McMaster#90177A213 OR EQUIV	ZINC PLATED STEEL SPLIT RING 9/16" OD x 7/16" ID. x 1/16" THK
8	2	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
9	4	MS24693-S92	CAD PLATED STEEL PHILLIPS FLAT HEAD SCREW 100° COUNTERSINK 1/4"-20 X 3/8" LG.
10	1	MS16624-1025	CAD PLATED STEEL EXTERNAL RETAINING RING FOR 1/4" OD.
11	1	CARR-LANE #CL-2-C	STEEL NYLON COATED LANYARD 1/16" DIA.



RBW6000G10731-6F T/R CLAMP ASSY



NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ASSEMBLE AS SHOWN

8) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 9 THEN ASSEMBLE WITH ITEM -1 AND ITEM -2, AND REMOVE EXCESS

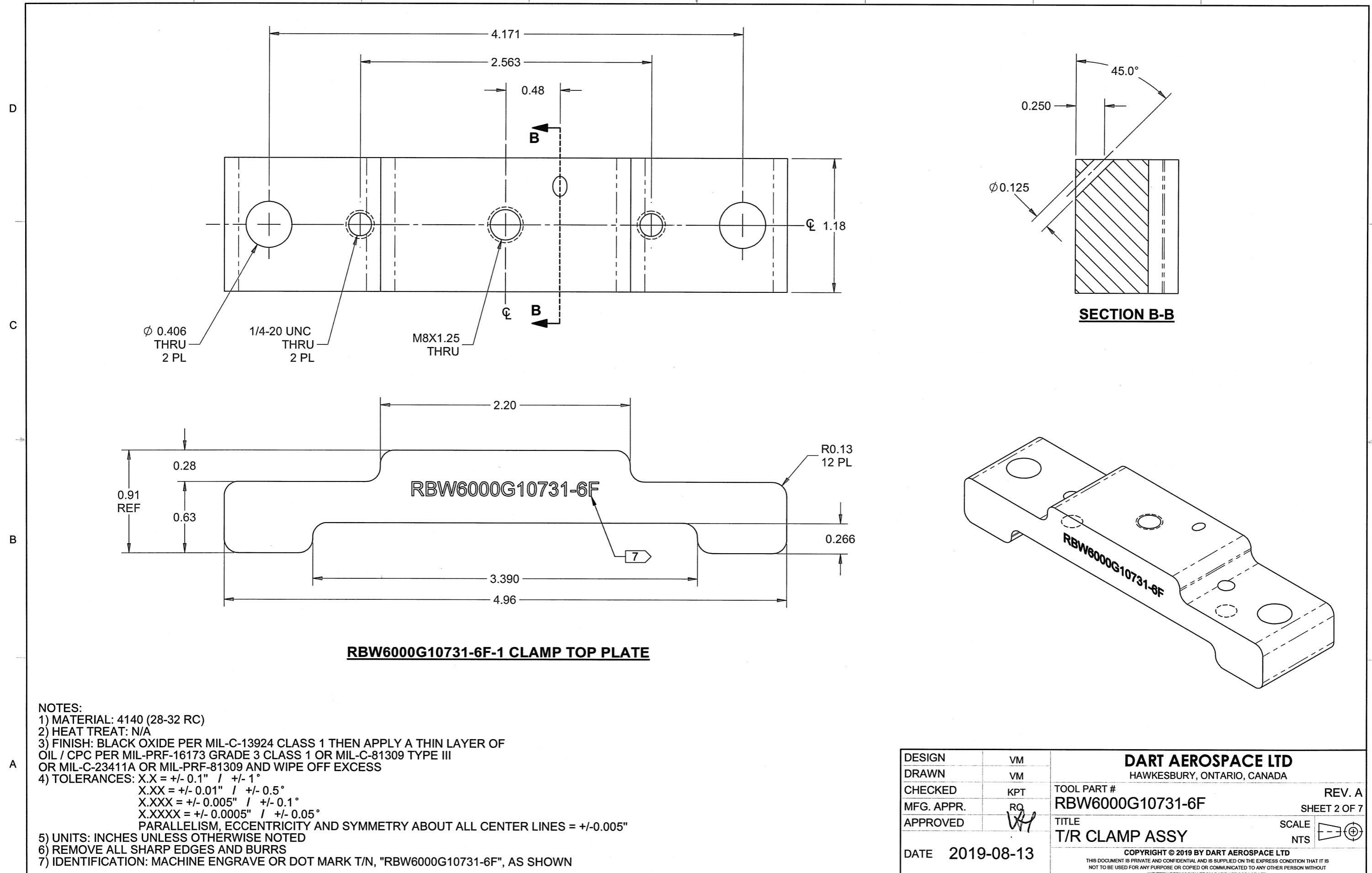
9) INSTALL ITEM 9 HAND TIGHT

10) ASSEMBLED LANYARD LENGTH MUST BE 8" +/- 1", LANYARD MUST MOVE FREELY WHEN INSTALLING/REMOVING ITEM -4

11) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

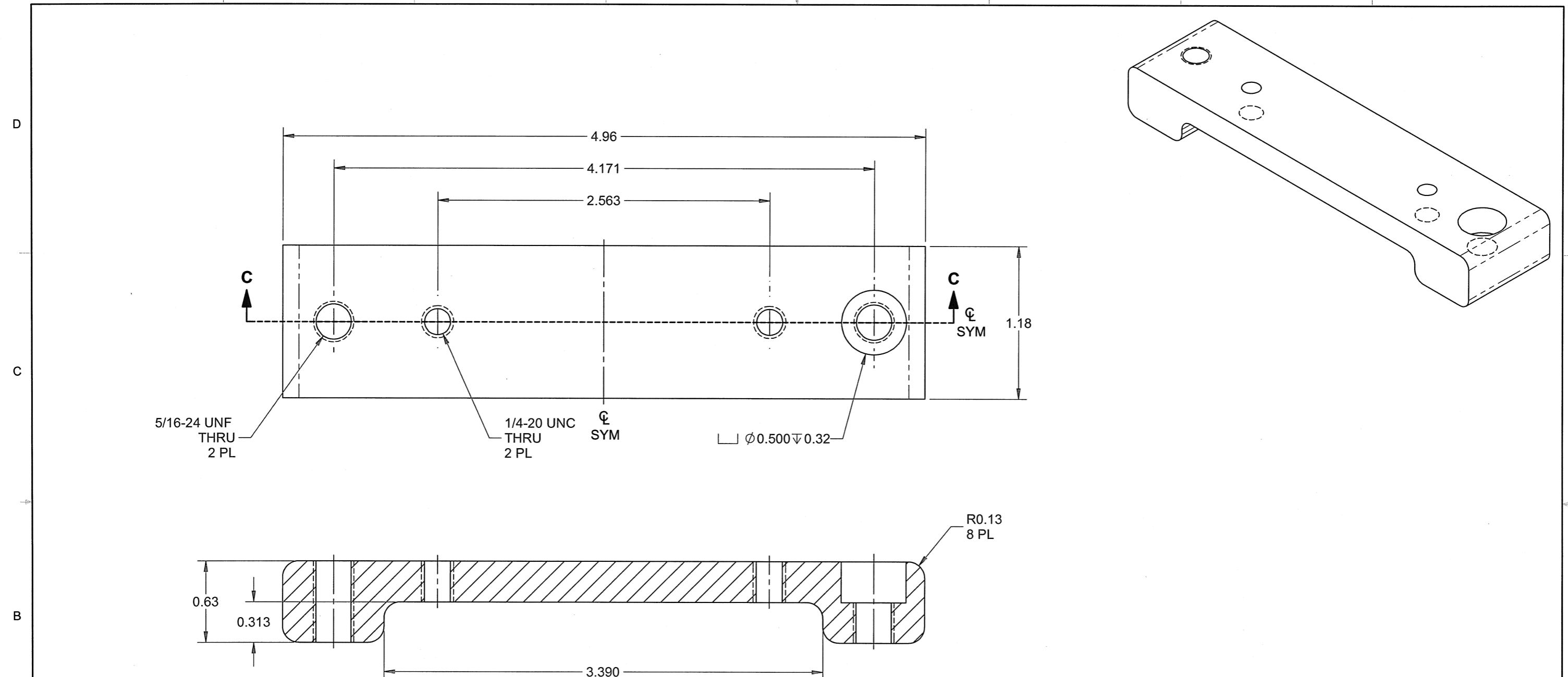
A	NEW ISSUE	i9-857	VM		
REV.	DESCRIPTION	ECN #	BY		
DESIGN	VM	DART AEROSPACE LTD			
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA			
CHECKED	KPT	TOOL PART #			
MFG. APPR.	RQ	RBW6000G10731-6F			
APPROVED	<i>WJF</i>	REV. A			
DATE	2019-08-13	SHEET 1 OF 7			
SCALE		TITLE			
NTS		T/R CLAMP ASSY			
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8 7 6 5 4 3 2 1



DESIGN	VM	DART AEROSPACE LTD
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	RQ	RBW6000G10731-6F
APPROVED	WY	REV. A
		SHEET 2 OF 7
		TITLE
		T/R CLAMP ASSY
		SCALE
		NTS
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RBW6000G10731-6F-2 CLAMP BOTTOM PLATE

NOTES:

- 1) MATERIAL: 4140 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 - X.XX = +/- 0.01" / +/- 0.5°
 - X.XXX = +/- 0.005" / +/- 0.1°
 - X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	
MFG. APPR.	RO	REV. A
APPROVED	WJ	TOOL PART #
		RBW6000G10731-6F
		SHEET 3 OF 7
		TITLE
		T/R CLAMP ASSY
DATE	2019-08-13	SCALE
		NTS

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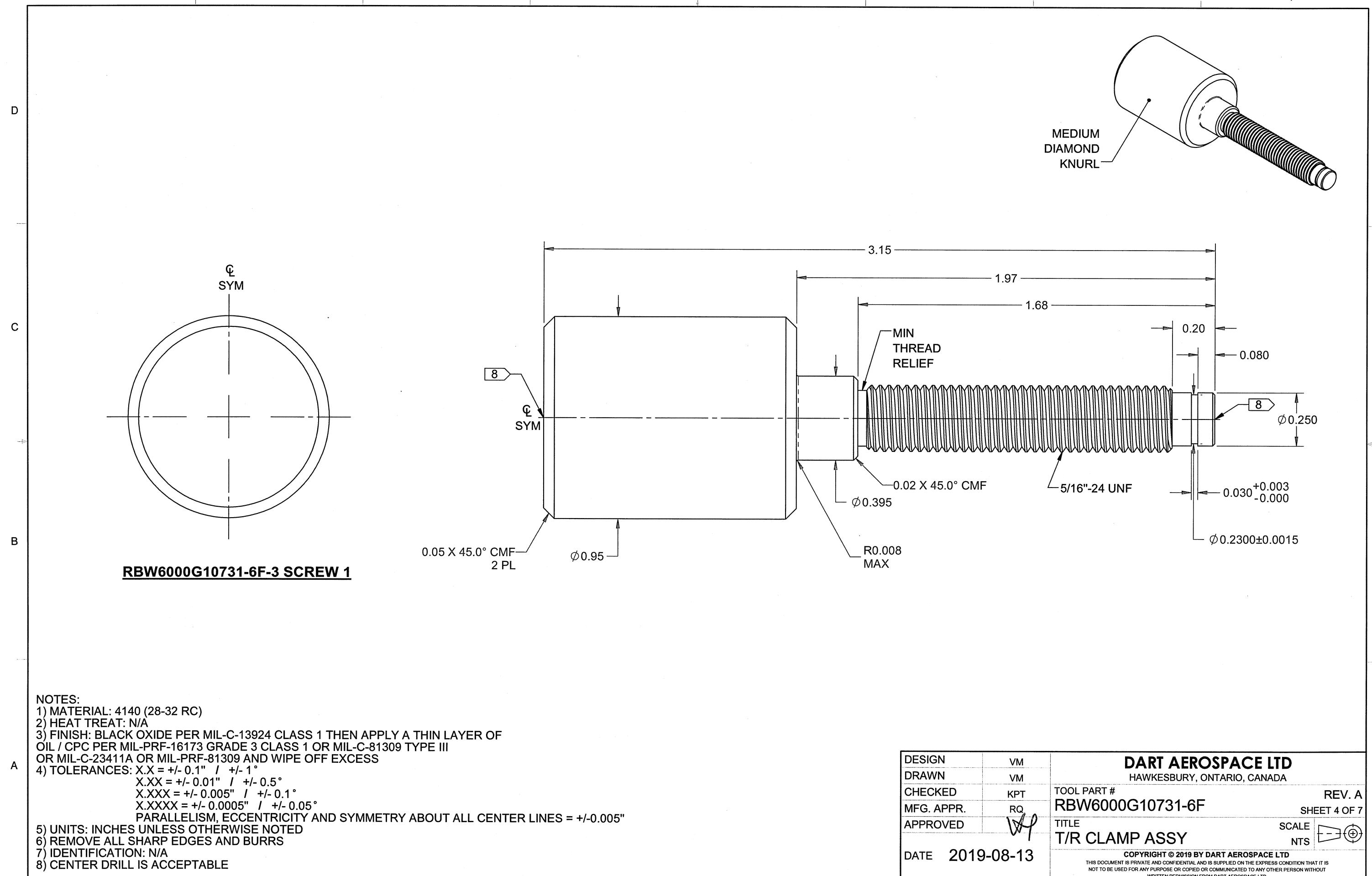
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DESIGN DRAWN	VM VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	RQ	RBW6000G10731-6F
APPROVED	WJ	REV. A
DATE 2019-08-13		SHEET 4 OF 7
TITLE T/R CLAMP ASSY		SCALE NTS
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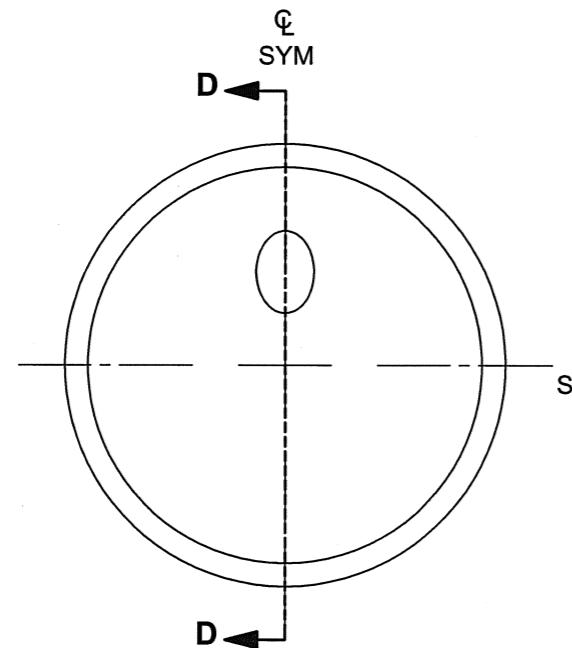
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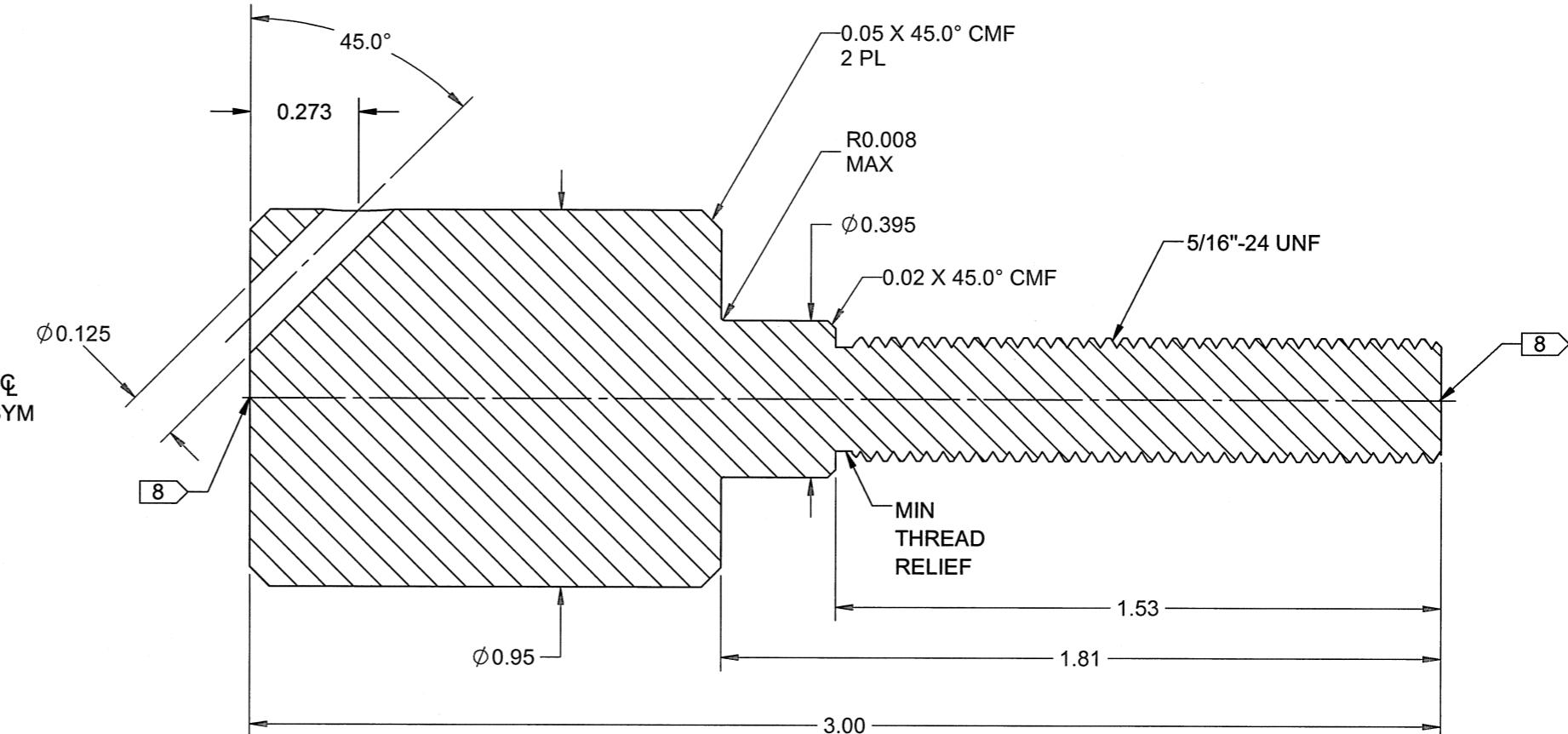
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RBW6000G10731-6F-4 SCREW 2



SECTION D-D

NOTES:

- 1) MATERIAL: 4140 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) CENTER DRILL IS ACCEPTABLE

DESIGN DRAWN	VM VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	RQ	RBW6000G10731-6F
APPROVED	WJ	REV. A
		SHEET 5 OF 7
		TITLE
		T/R CLAMP ASSY
		SCALE NTS
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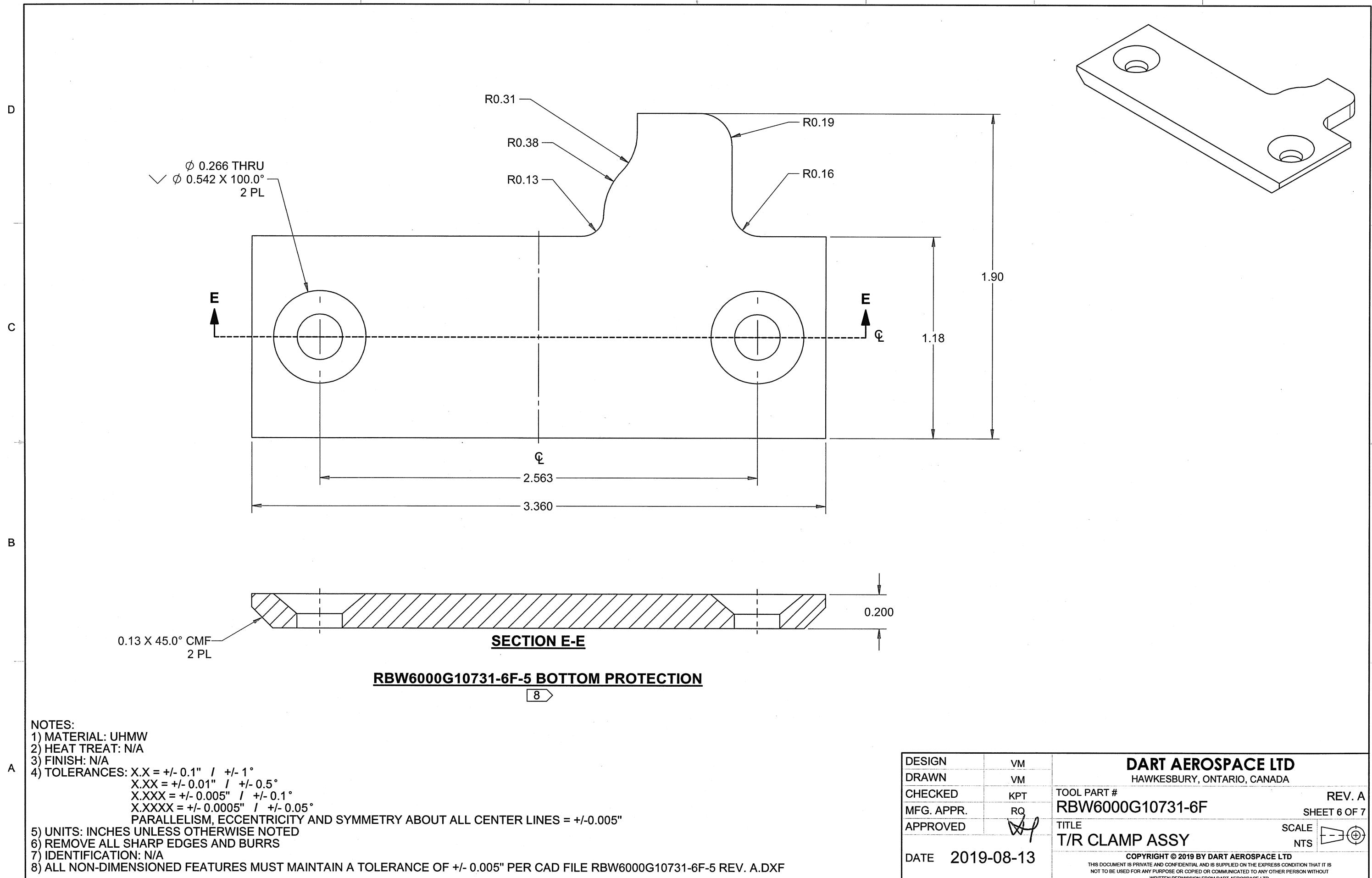
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DESIGN DRAWN	VM VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	RQ	RBW6000G10731-6F
APPROVED		REV. A TITLE T/R CLAMP ASSY
DATE 2019-08-13		SCALE NTS

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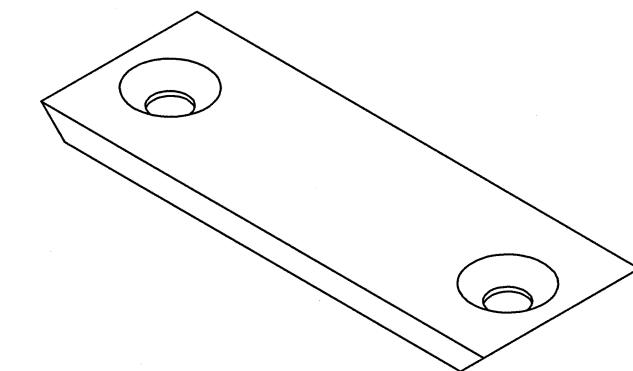
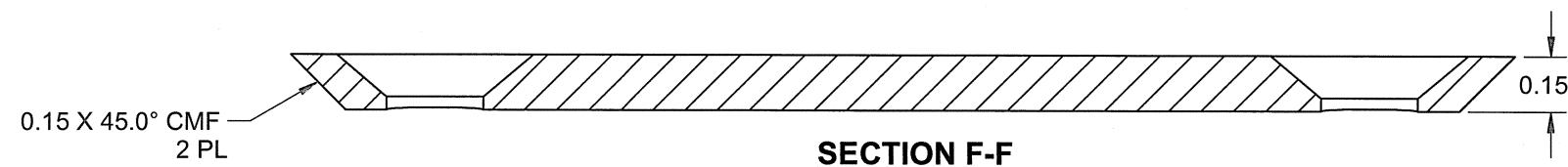
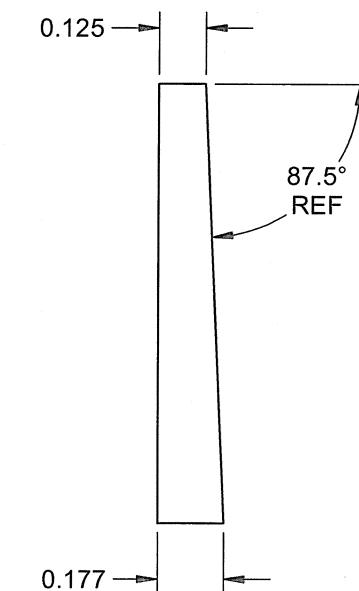
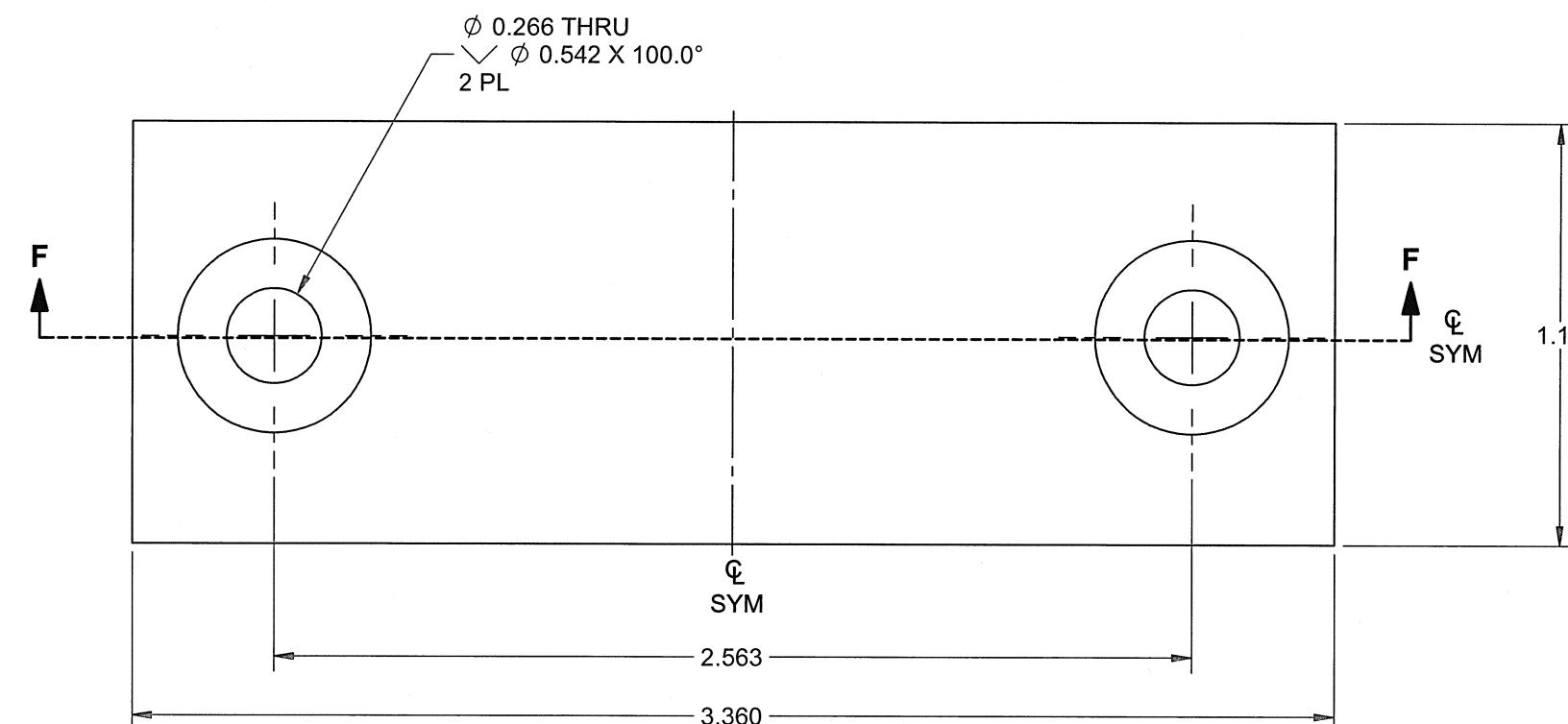
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RBW6000G10731-6F-6 TOP PROTECTION

NOTES:

- 1) MATERIAL: UHMW
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	
MFG. APPR.	RQ	TOOL PART #
APPROVED	<i>[Signature]</i>	RBW6000G10731-6F
		REV. A
		SHEET 7 OF 7
DATE	2019-08-13	TITLE
		T/R CLAMP ASSY
		SCALE
		NTS

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